



TECHNICAL DATA SHEET

RED OXIDE PRIMER

PRODUCT DESCRIPTION	Duralex Red Oxide Primer is solvent based anticorrosive and protective primer. It is alkyd-based primer and suitable for light to moderate environment.			
INTENDED USES	Duralex Red Oxide Primer is recommended for all interior and exterior metal surfaces including new and pretreated zinc and galvanized iron. It may also be applied on pretreated aluminum.			
FEATURES	• Corrosion Resistant • Resistant to mild chemical fumes attack. • Facilitate stronger adhesion of top coat • High Coverage			
PRODUCT INFORMATION	Appearance	Matt Finish		
	Color	Reddish Brown		
	Binder Type	Alkyd		
	Pigment Type	Light Fast Non-Lead Pigment		
	Solvent	Naphtha Petroleum		
	Application	Brush, Roller and Spray		
	Flash Point	35°C		
	Cleaning	Clean all equipment with Duralex Universal Thinner immediately after use		
	Thinner	Duralex Universal Thinner		
	Thinning	10 – 15 %		
	Coverage	12 - 14 m ² / Liter / coat		
		Actual Spreading rate depends on film thickness, surface porosity, imperfections, temperature or wastage.		
	Specific Gravity	1.4 ± 0.02		
	Volume Solids (Theoretical)	50 ± 2%		
	No. of Coats	1		
Wet Film Thickness	70-80 µm / liter / coat			
Dry Film Thickness	35-40 µm / liter / coat			
Packing	3.64, 4, 14.56 and 20 Liters			
Drying Information	5°C	15°C	25°C	35°C
Touch Dry	04 hrs	03 hrs	02 hrs	01 hr
Hard Dry	16 hrs	14 hrs	12 hrs	08 hrs
Recoat	16 hrs	14 hrs	12 hrs	08 hrs
Drying and recoat times are temperature, humidity and film thickness dependent.				
SURFACE PREPARATION AND APPLICATION	Appropriate and good surface preparation significantly increases the top coat life and durability. Deploy skilled/experienced individuals for the application of paint. A few general instructions are given below. New or Bare Surfaces: Surface to be painted must be dry, clean and free from all contamination. Wipe with Duralex Universal Thinner to remove dirt, grease and wax. Scuff with suitable sand paper to remove rust. Wipe with Duralex Universal Thinner and apply Duralex Red Oxide Primer. Allow the surface to dry out completely, scuff the surface with suitable sand paper and dust off. Galvanized and Aluminum Surfaces: New Galvanized and aluminum surfaces should be cleaned and degreased, then pre-treated with an appropriate pre-treatment primer to ensure good adhesion.			

Previously Painted Sound Surfaces: Previously painted sound surfaces must be thoroughly rubbed down using a suitable sand paper and dust off. Remove all loose scale, defective paint and rust by thorough scraping and wire brushing. Spot prime with Duralex Red Oxide Primer and allow the surface to dry out completely. Scuff with suitable sand paper and dust off.

Finishing: After surface preparation apply 2-3 coats of recommended Duralex top coat. Ensure complete drying between successive coats. Thinning ratio must be followed for application procedure.

Stir thoroughly before use

RECOMMENDED PAINT SYSTEM

Sequence	Products	No. of coats
Primer	Duralex Red Oxide Primer	01
Finish	Recommended Top Coat	2-3

Consult Duralex Paints representative for the system best suited for the surfaces to be paint

HEALTH & SAFETY

- Must use goggles, gloves at the time of application.
- A suitable dust mask must be worn when rubbing down.
- Do not smoke while applying paint.
- Keep doors and windows fully open to ensure proper ventilation when applying paint.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- In case of contact with skin, remove splashes from skin using soap and water.
- Don't breathe spray mist or dust.
- Swallowing can result in nausea, vomiting and irritation of gastrointestinal tract.
- This container is only for paint use. Don't use it for edible storage.
- In the event of an accident, collect spillage using sand or earth.
- Do not empty into drains or watercourses.
- Toxic to aquatic environment.
- Toxic by inhalation. If inhalation causes physical discomfort, move to fresh air. If discomfort persists or any breathing difficulty occurs, seek medical advice and show container label.
- Keep out of the reach of children.
- Protect from extremes of temperature. Store in a cool and dry place.
- Safety data sheet available for professional users on request

WARNING: Scrapping/sanding off previously painted surfaces may release hazardous fumes which is highly toxic; take protective measures thoroughly when rubbing off the old surfaces.

NOTE

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given is subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

The information provided in this data sheet is accurate and authentic to the best of our knowledge and based on standard tests. However, results may vary due to possible variations in field conditions and application procedures.

UNIVERSAL Paint Industries
Rajbah Road, Link Sumandri Road, Faisalabad 38050, Pakistan
Phone: +92-41 00000000, +92-300-0000000

info@duralexpaint.com, www.duralexpaint.com UAN: +92-41 000-00-0000