TECHNICAL DATA SHEET



MATT ENAMEL

PRODUCT DESCRIPTION

Duralex Matt Enamel is an alkyd-based paint which is specially designed for kitchens and bathrooms. It also provides a matt finish solution for wood and metal surfaces where emulsions are not recommended.

INTENDED USES

Duralex Matt Enamel is suitable for all types of interior masonry, wood and metal surfaces.

FEATURES

- Retains the original characteristics of excellent finish even after several washings
- Maximum resistance against moisture, steam and yellowing
- High Coverage
- Resistant to mild chemical fumes attack

PRODUCT INFORMATION

Appearance Smooth Matt Finish Color Refer shade card

Binder Type Alkyd

Pigment Type Light Fast Non-Lead Pigments

Solvent Naphtha Petroleum **Application** Brush, Roller and Spray

Flash Point 35°C

Clean all equipment with Duralex Universal Thinner immediately after use

Thinner Duralex Universal Thinner

Thinning 15 – 20 %

Coverage 12 - 14 m² / Liter / coat

Actual Spreading rate depends on film thickness, surface porosity,

imperfections, temperature or wastage.

Specific Gravity 1.3 ± 0.02

Volume Solids 50 \pm 2% For brilliant white (Other colors will vary)

(Theoretical)

No. of Coats 2-3

Wet Film Thickness70-80 μ m / liter / coatDry Film Thickness35-40 μ m / liter / coat

Packing 0.91, 3.64, 4, 14.56 and 20 Liters

Drying Information	5°C	15°C	25°C	35°C
Touch Dry	04 hrs	03 hrs	02 hrs	01 hr
Hard Dry	16 hrs	14 hrs	12 hrs	08 hrs
Recoat	16 hrs	14 hrs	12 hrs	08 hrs

Drying and recoat times are temperature, humidity and film thickness dependent.

SURFACE PREPARATION AND APPLICATION

Appropriate and good surface preparation significantly increases the top coat life and durability. Deploy skilled/experienced individuals for the application of paint. A few general instructions are given below.

New or Bare Surfaces:

Masonry: New concrete, mortar or cement render must be allowed to cure for 8-12 weeks depending on concrete thickness and drying condition. Surface to be painted must be dry clean and free from all contamination and efflorescent salts. Remove dirt, grease and waxy material by rubbing down using a suitable abrasive paper. Apply one coat of Duralex Oil Primer and two coats of Duralex Interior Putty. Third coat of Duralex Interior Putty can be applied for extra smoothness. Allow the surface to dry out completely, scuff with a suitable abrasive paper, and dust off. For best results, it is recommended to apply one coat of Duralex Oil Primer over Duralex Interior Putty before the application of Duralex Matt Enamel.

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Wood: Surface to be painted must be dry, clean and free from all contamination. Scuff with suitable sand paper, dust off and apply Duralex Oil Primer for all surfaces. Allow the surface to dry out completely, scuff the surface with suitable sand paper and dust off.

Metal: Surface to be painted must be dry, clean and free from all contamination. Wipe with Duralex Universal Thinner to remove dirt, grease and wax. Scuff with suitable abrasive paper to remove rust. Wipe with Duralex Universal Thinner and apply Duralex Red Oxide Primer on all metal surfaces. Allow the surface to dry out completely, scuff the surface with suitable sand paper and dust off.

Previously Painted Sound Surfaces: Previously painted sound surfaces must be thoroughly rubbed down using a suitable sand paper and dust off. Remove all loose scale, defective paint and rust by thorough scraping and wire brushing. Spot prime with recommended Duralex primer and fill surface imperfections with Duralex Interior Putty. Allow the surface to dry out completely. Scuff with suitable sand paper and dust off.

Powdery, Cracked and Defective Surfaces: Treat powdery cracked and defective surfaces as recommended for new or bare surfaces.

Finishing: After surface preparation apply 2-3 coats of Duralex Matt Enamel. Ensure 8-12 hours of drying between successive coats. Thinning ratio must be followed for application procedure. **Stir thoroughly before use**

RECOMMENDED PAINT SYSTEM

Sequence	Products	No. of coats
Primer	Metal: Duralex Red Oxide Primer	01
	Wood & Masonry: Duralex Oil Primer	01
Putty	Duralex Interior Putty – only for masonry	2-3
Primer	Duralex Oil Primer – only for masonry	01
Finish	Duralex Matt Enamel	2-3

Consult Duralex Paints representative for specific recommendations and procedures

HEALTH & SAFETY

- Must use goggles, gloves at the time of application.
- A suitable dust mask must be worn when rubbing down.
- Do not smoke while applying paint.
- Keep doors and windows fully open to ensure proper ventilation when applying paint.
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- In case of contact with skin, remove splashes from skin using soup and water.
- Don't breathe spray mist or dust.
- Swallowing can result in nausea, vomiting and irritation of gastrointestinal tract.
- This container is only for paint use. Don't use it for edible storage.
- In the event of an accident, collect spillage using sand or earth.
- Do not empty into drains or watercourses.
- Toxic to aquatic environment.
- Toxic by inhalation. If inhalation causes physical discomfort, move to fresh air. If discomfort
 persists or any breathing difficulty occurs, seek medical advice and show container label
- Keep out of the reach of children.
- Protect from extremes of temperature. Store in a cool and dry place.
- Safety data sheet available for professional users on request.

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NOTE

WARNING: Scrapping/sanding off previously painted surfaces may release hazardous fumes which is highly toxic; take protective measures thoroughly when rubbing off the old surfaces.

The information in this data sheet is not intended to be exhaustive; any person using the product for any purpose other than that specifically recommended in this data sheet without first obtaining written confirmation from us as to the suitability of the product for the intended purpose does so at their own risk. All advice given or statements made about the product (whether in this data sheet or otherwise) is correct to the best of our knowledge but we have no control over the quality or the condition of the substrate or the factors affecting the use and application of the product. Therefore, unless we specifically agree in writing to do so, we do not accept any liability at all for the performance of the product or for (subject to the maximum extent permitted by law) any loss or damage arising out of the use of the product. We hereby disclaim any warranties or representations, express or implied, by operation of law or otherwise, including, without limitation, any implied warranty of merchantability or fitness for a particular purpose. All products supplied and technical advice given is subject to our Conditions of Sale. You should request a copy of this document and review it carefully. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous development. It is the user's responsibility to check with their local representative that this data sheet is current prior to using the product.

The information provided in this data sheet is accurate and authentic to the best of our knowledge and based on standard tests. However, results may vary due to possible variations in field conditions and application procedures.

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